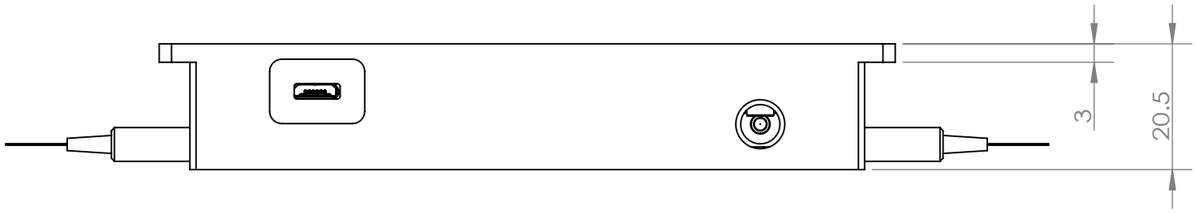

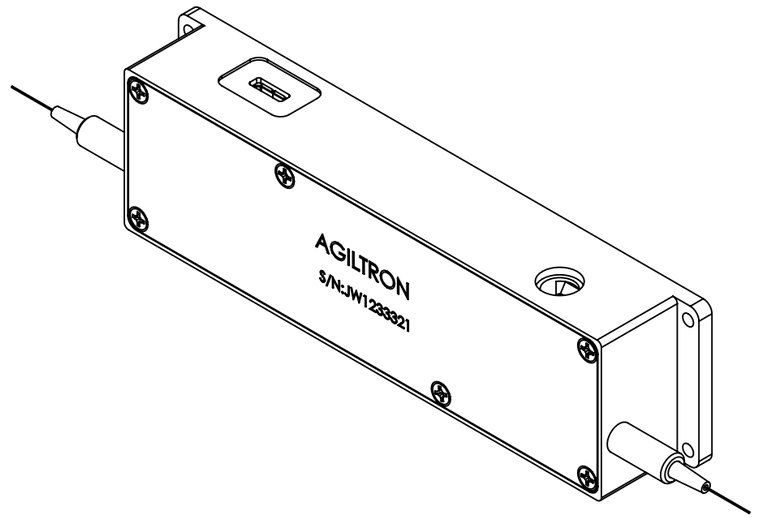

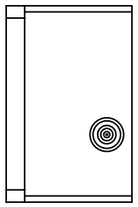

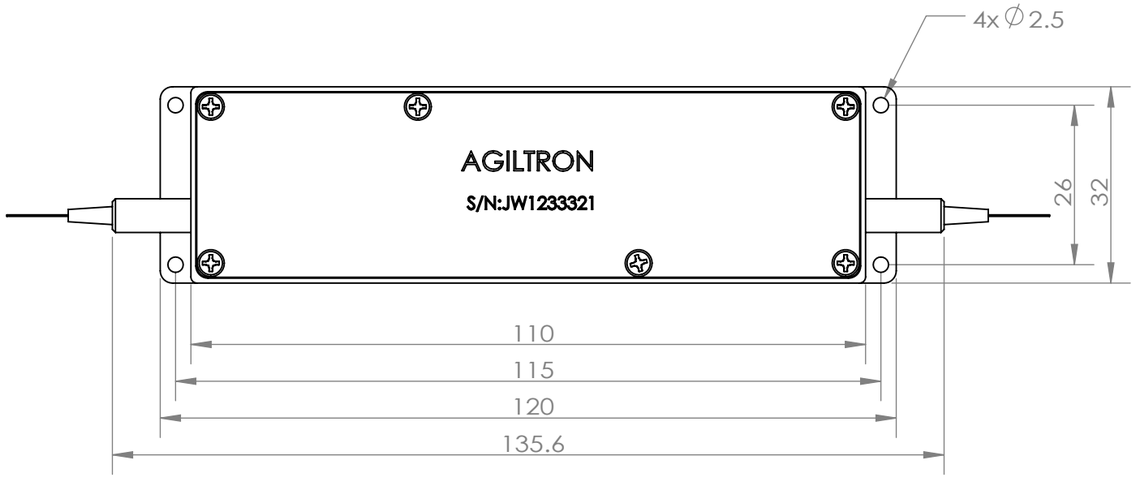

UNLESS OTHERWISE SPECIFIED:

1.DO NOT SCALE DRAWING.
2. INTERPRET PER ASME Y14.100M.
3.DIMENSIONS ARE IN METRIC.
4.SURFACE TEXTURE SHALL BE 125
5.REMOVE BURRS AND SHARP EDGES
6.DIMENSIONS APPLY BEFORE PLATING OR CONVERSION COATING.
7.PARENTHETICAL DATA IS FOR REFERENCE ONLY

TOLERANCES:

ON ALL HOLE DIAMETERS

Under 1.0	+0.05 -0.01	25 THRU 50	+0.2 -0.1
1.0 THRU 5.0	+0.1 -0.025	>50	+0.25 -0.1
5.0 THRU 10.0	+0.15 -0.025		
10.0 THRU 25	+0.2 -0.025		

ON DECIMAL DIMENSIONS:

.XXX +/-0.010
.XX +/-0.03
.X +/-0.1

ON ANGULAR DIMENSIONS:

MACHINED +/-0°30'
LOCATING +/-0°30'
FORMED +/-2°
CHANFERS +/-5°

	NAME	DATE
DRAWN		
CHK'D		
APPV'D		
MFG		
Q.A		

DO NOT SCALE DRAWING

REVISION

AGILTRON INC

TITLE:

FMSC ASM FINAL

MATERIAL:

DWG NO.

A3

WEIGHT:

SCALE:1:1

SHEET 1 OF 1